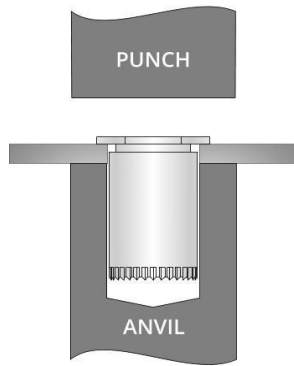
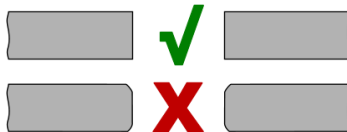


Self Clinch Grounding Standoff Installation Guide

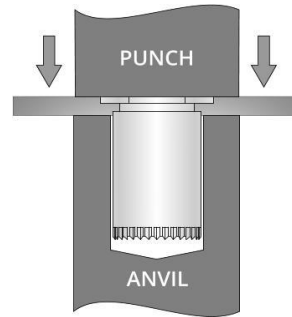


Firstly Punch Or Drill The Correct Size Hole
Do NOT Bebur OR Chamfer The Hole Prior
To Installation As This Will Remove Material
Required During The Clinching Process.
It Is Preferable To Install The Fastener From
The Punched Hole Side Of The Panel.

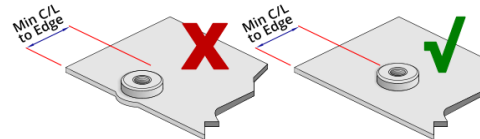
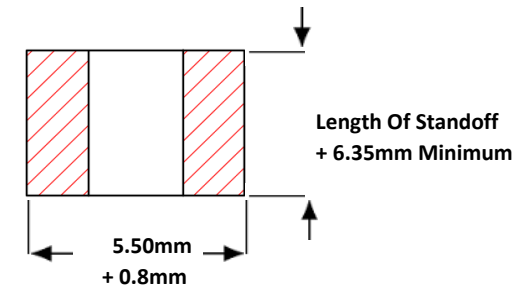
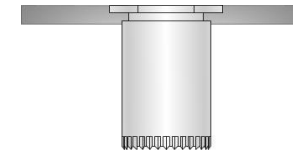
Place The Fastener In The Prepared Hole
And Then Locate The Fastener In The Anvil.



Do NOT Remove Any Extra Material
OR Chamfer The Hole As This Could
Result In Improper Installation
Or Reduced Performance.



With The Panel Held Level Apply
A Parallel Squeezing Force Until The
Hexagon Head Is Installed Flush To The
Panel Surface
Do NOT Over Squeeze The Fastener Into
The Panel As This Will Result In Panel
Deformation.



Ensure That Attention Is Paid To The Minimum Hole
Centreline To Edge Dimensions For Each Fastener
Installing Too Close To An Edge OR Bend Could Result
In Improper Installation Or Reduced Performance
Minimum Centreline Dimension Shown For Each
Fastener Apply To One Edge Only. If This Distance
Is Applied On Multiple Sides There Will Be Significant
Panel Distortion Unless The Panel Edges Are Supported
During Installation

HRB (Rockwell Hardness B Scale)
Ensure That Your Are Installing
Into A Panel That Is Ductile And
At Or Below The Published
Maximum Recommended
Hardness For The Fastener